

Bennett Tool & Die Company, Inc.

A Partner in Your Success

-Dies

-Stamping

-Assembly

Bennett

Tool & Die Company, Inc.

A Partner in Your Success...

Since 1951, Bennett Tool & Die Co. has been providing solutions to the metal stamping industry. Our strength lies in our ability to combine experience with technology to solve your metal stamping opportunities. We continually invest in our people and processes to insure your needs are met today and in the future.

Mission Statement

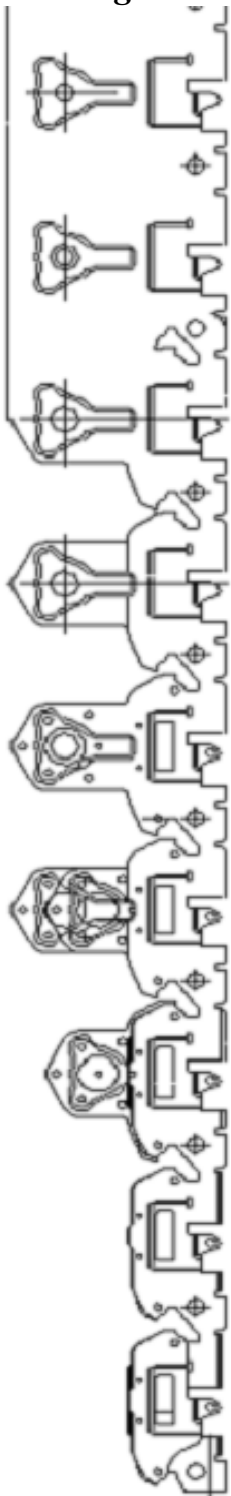
“Our Goal is to obtain the highest levels of Customer Satisfaction, promote the fiscal growth and profitability of our Company, and to reward all employees with opportunity, involvement, and job satisfaction.”



Our highly trained workforce uses the latest metal forming equipment and technologies to produce your dies and parts. Our award winning Enterprise Resource Planning (ERP) system is used to control all aspects of Manufacturing, Distribution and Accounting. Quality products are consistently delivered on time and at competitive prices. Our modern 90,000 square feet plant is located in the heart of Nashville, Tennessee convenient to Nashville International Airport and 3 major interstates. Let our people solve your next metal forming challenge.



“Bennett Tool has been building Metal Stamping Dies, Fixtures, Special Machines and Gages for over 50 years. That translates into thousands of Tooling Jobs. We specialize in Line and Progressive Dies up to 600 tons.”



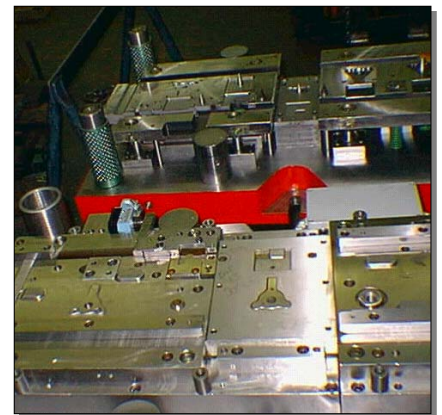
- **Die Quoting**
 - Sound Tooling Concepts
 - Detailed Estimates
 - Prompt Quotes
- **Product Consult**
 - Practical Advice
 - Visualization
 - Formability Analysis
 - Drafting Services
 - Tolerances
- **Die Design**
 - Kick Off & Approval Reviews
 - In house Design
 - Documentation, As Built Drawings
 - Latest Software & Hardware
- **Die Build**
 - Experienced Toolmakers
 - CNC & 3D Machining
 - Assembly
- **Tryout**
 - Production Simulation
 - Up to 600 Ton, 144 x 60
 - Coil Feeding, 30 inch wide material
- **Inspection**
 - PPAP Submissions
 - SPC
 - Full Inspections reports
- **Project Management**
 - Progress Reports
 - Personal Care
 - On Time Delivery



Advanced CAD



3D CAM, Wire EDM Shown



Die Assembly and Maintenance

“Bennett Tool & Die has been making production parts for over 30 years. Tooling and Production Divisions work closely together to create better Tools and Parts

- **Stamping**

- Coil and Manual Fed Lines
- 600 Ton to 45 Ton Capacity
- 0 - 330 Strokes per Minute
- 2 Shifts
- Progressive Dies
- Stage Dies

- **Assembly**

- Multi Level BOM
- Automated Assembly
- Robotic Welding
- Product Testing and Verification
- Laminated Assemblies
- Parts Cleaning

- **Machining**

- Production and One Off
- CNC and Conventional
- Advanced 3D Programming
- Secondary Machining



Coil Fed Press Lines



Precision CNC Machining

“All jobs are carefully planned from quote to delivery. Bennett Tool & Die utilizes the latest manufacturing computer technology to insure Customer Satisfaction is achieved. Our Award winning ERP installation is fully integrated from plant floor to accounting.”

- **Customer Service**

- Fast Quotes
- Demand Forecast and Sales Order Maintenance
- Make to Order or Make to Stock

- **Process Planning**

- Tool & Process Engineering Plans
- Quality Planning
- Standard Cost & Mutli-Level BOM

- **Resource Planning**

- ERP Execution
- Integrated Manufacturing, Distribution and Accounting
- Subcontract Control

- **Process Control**

- Process Sheets
- Data Collection & Analysis
- Operator Involvement

- **Quality**

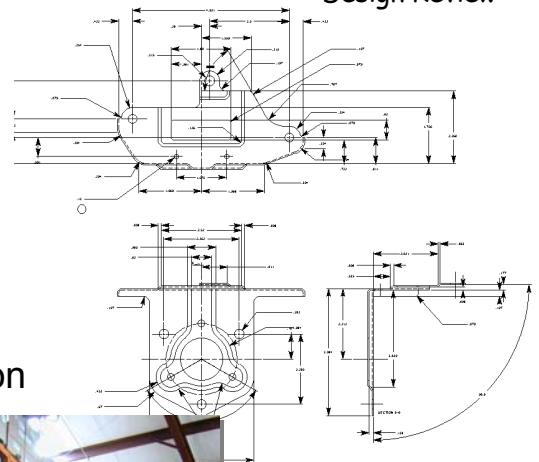
- Industry Standard Documented Quality System

- **Inventory Control**

- Receiving Inspections
- Lot Trace
- Returnable Containers
- Parts when you need them



Design Review



Warehouse and Distribution Center



“Bennett Tool & Die works for all industries. No single industry or customer dominates our sales, therefore every customer receives the priority they deserve.”



Recreational Vehicle



Furniture



Appliance



Locomotive



Electrical



Lawn & Garden



Gas Grills

Automotive



- Type of Company**

3rd Generation Family Owned, C-Corporation

- Established** – 1951

- Location** - Nashville, TN

- Strengths** – Metal Parts and Assemblies Manufacturing, Process and Tool Engineering

- Size** – 90,000 Square Feet

- Employees** – 75

- Sales** – Approximately \$9MM annually. 500 SKU (Stock Keeping Units) sold per year. 5MM parts and assemblies

- Systems**

Integrated ERP Accounting, Manufacturing, and Distribution

CAD/CAM

- Primary Products & Services**

Part Design - Manufacturing Consultation, Modeling, and Formability

Dies - Design, Build, Repair, and Maintenance

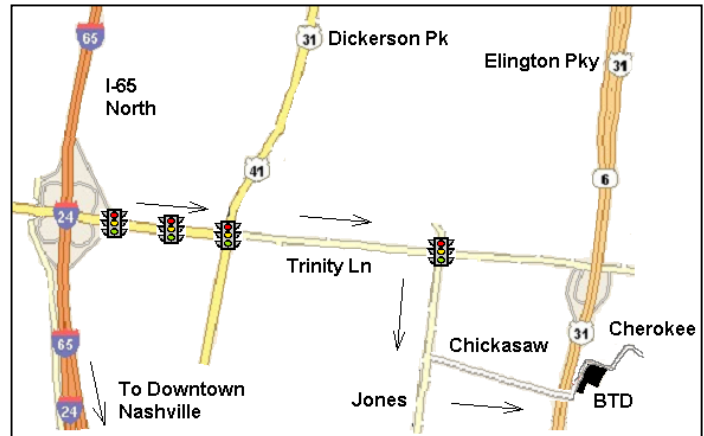
Metal Stamping - to 600 Ton

Machining - Die Details and Production machining

Assembly – Welding, Mechanical Assembly, Testing

Warehousing

Local Map and Directions



Start: Depart Nashville Metropolitan Airport, Tennessee on Local road(s) (South-East)	0.3	0:01
1: Turn LEFT (North) onto Hangar Ln	0.9	0:03
2: Turn LEFT (North) onto Donelson Pike	1.4	0:03
3: At I-40 Exit 216, turn LEFT (West) onto I-40	3.6	0:04
4: At I-24 Exit 213/I-40 I-24 Exit, continue (West) on I-24 [I-40]	5.7	0:07
5: At I-24 Exit 87, turn RIGHT (East) onto US-431 [SR-65]	0.5	0:01
6: Continue (East) on E Trinity Ln	0.6	0:02
7: Turn RIGHT (South) onto Jones Ave	0.3	0:01
8: Bear LEFT (East) onto Chickasaw Ave	0.4	0:02
9: Turn LEFT (North) onto Cherokee Ave	< 0.1	< 1min
10: Turn LEFT (North) onto Local road(s)	< 0.1	< 1min
End: Arrive 910 Cherokee Ave, Nashville, TN, 37207	< 0.1	< 1min
Total Route	13.7 mi	26 mins

Bennett Tool & Die Co., Inc.

910 Cherokee Avenue

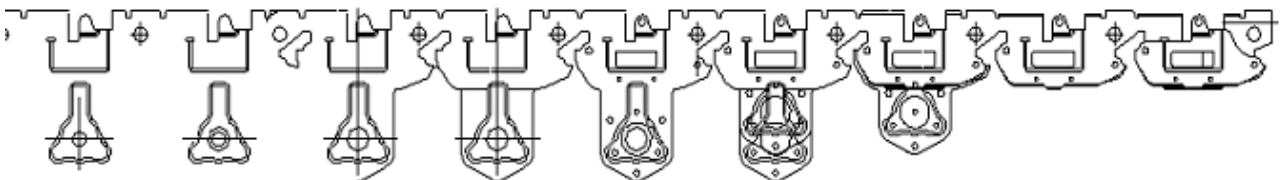
Nashville, TN 37207

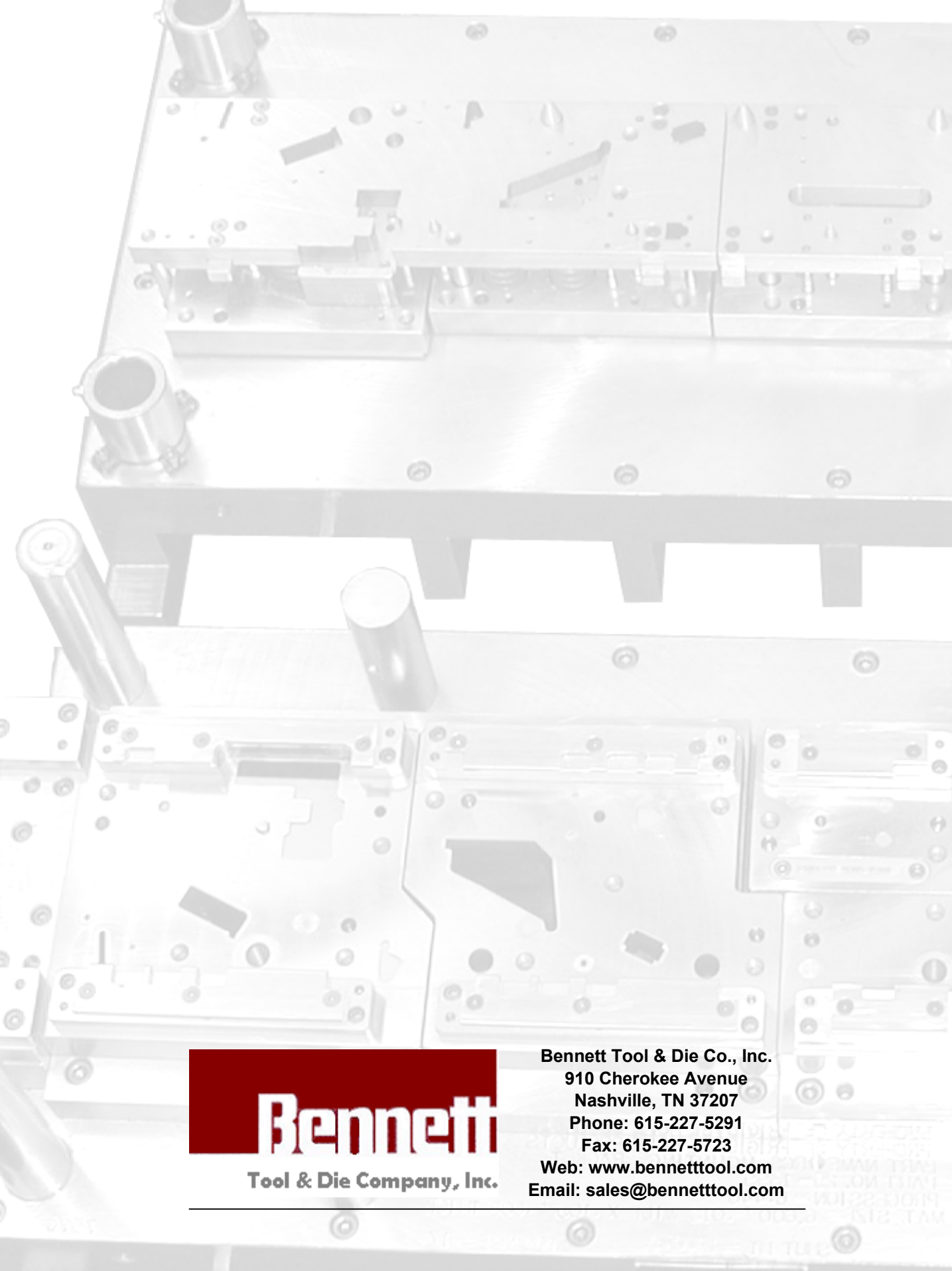
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